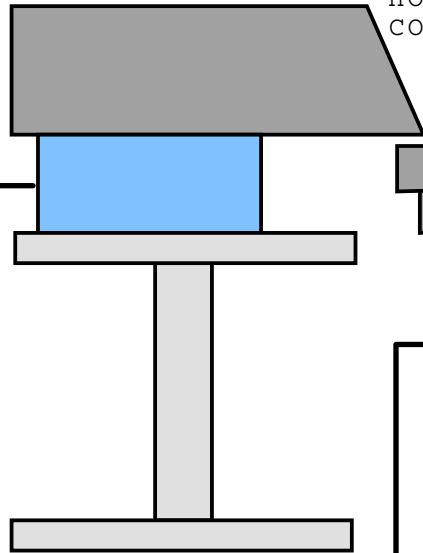


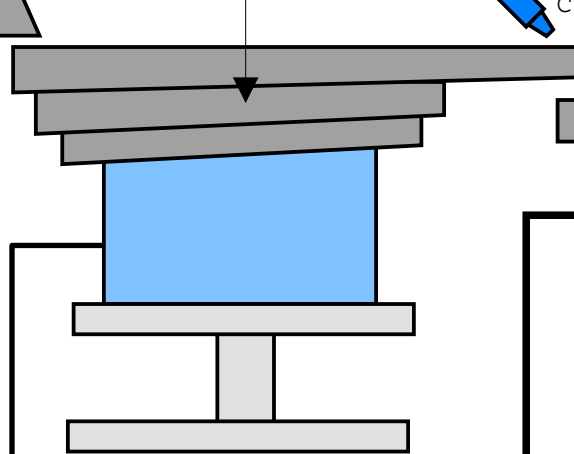
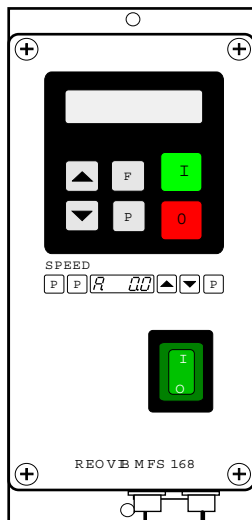
HOPPER SENSOR
CONNECTION X4

AIR VALVE
CONNECTION X8 MFS 268

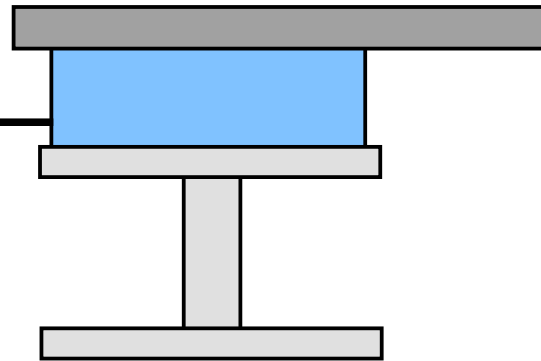
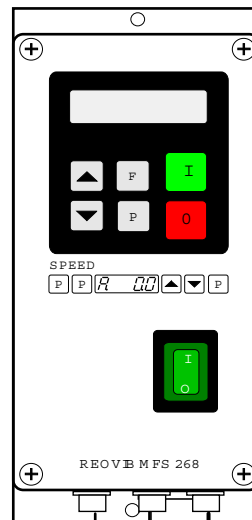
TRACK CONTROL SENSOR
CONNECTION X4



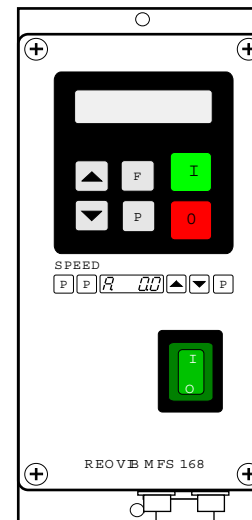
HOPPER



ROUNDFEEDER



LINEARFEEDER



REOV B MFS 268 and MFS 168

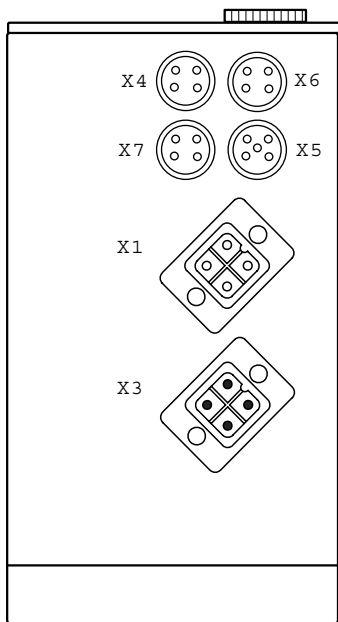
Com bination Round-
Linearfeeder and Hopper

SENSOR FOR TRACK CONTROL
ON LINEARFEEDER AND
HOPPER

AIR VALVE VOR REJECT
CONTROL INPUT START /STOP
STATUS OUTPUT ON /OFF
SENSOR MONITORING (TME
OUT).

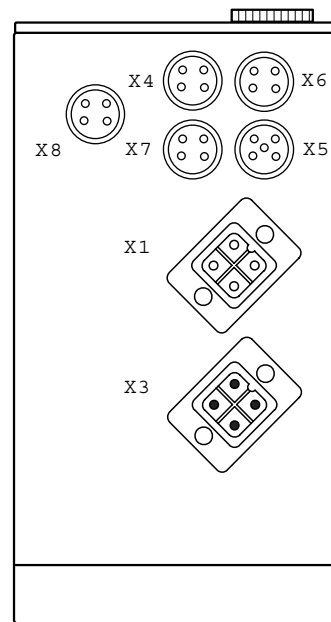
CONNECTION X6 (MFS 168)
AND X5 (MFS 268)

CONNECTIONS REOVIB MFS 168



- X4 Track control
 - 1 = 24 V
 - 3 = GND
 - 4 = Input
- X7 Sensor accelerometer
 - 1 = 24 V
 - 2 = Input
 - 3 = GND
- X6 Inputenable
 - 1 = 24 V
 - 3 = GND
 - 4 = Input
- X5 Outputstatus
 - 1 =
 - 4 =

CONNECTIONS REOVIB MFS 268



- X4 Track control
 - 1 = 24 V
 - 3 = GND
 - 4 = Input
- X7 Sensor accelerometer
 - 1 = 24 V
 - 2 = Input
 - 3 = GND
- X6 Inputenable
 - 1 = 24 V
 - 3 = GND
 - 4 = Input
- X5 Outputstatus
 - 1 =
 - 4 =
- X8 Output Air valve
 - 1 = Output 24 VDC
 - 3 = GND

