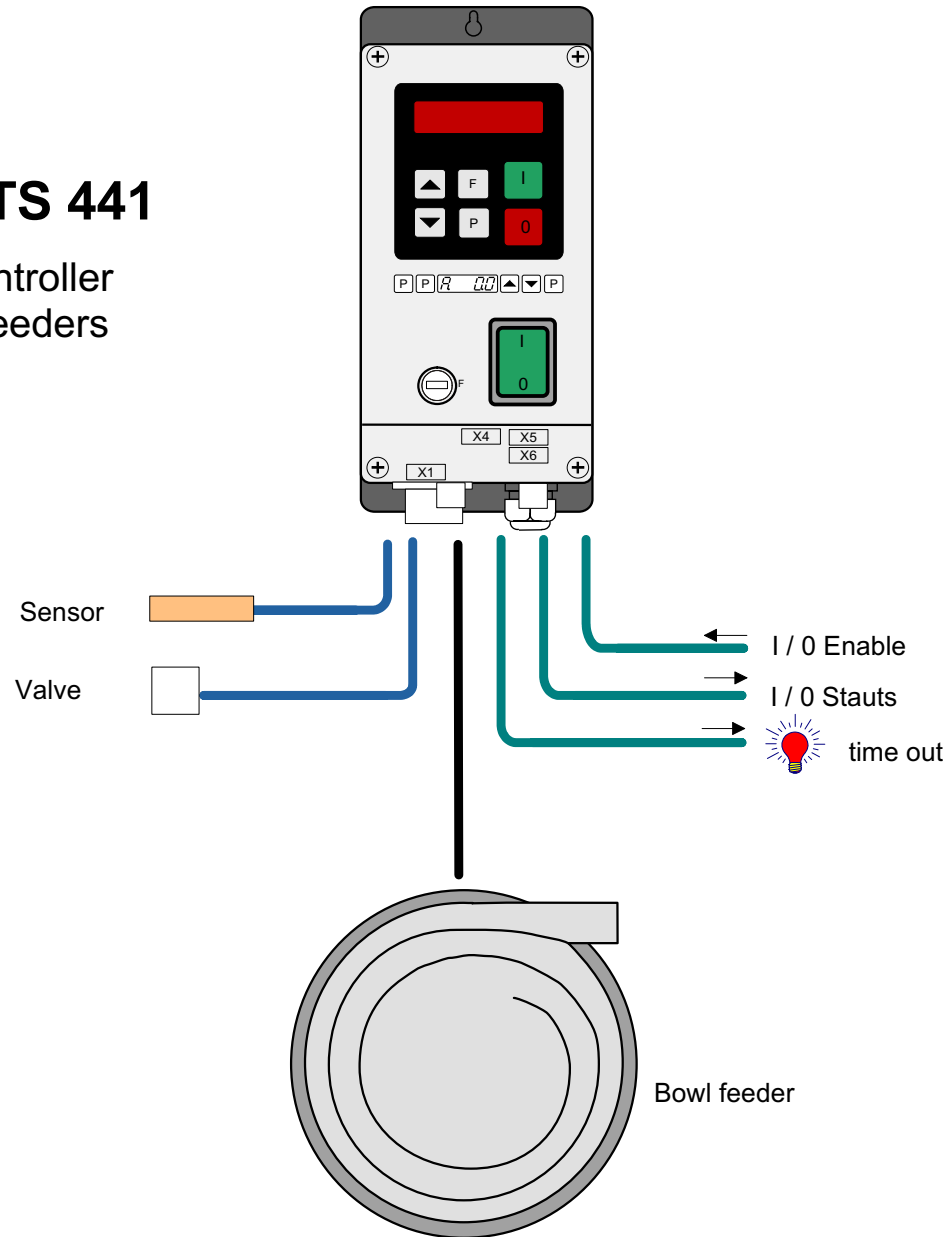


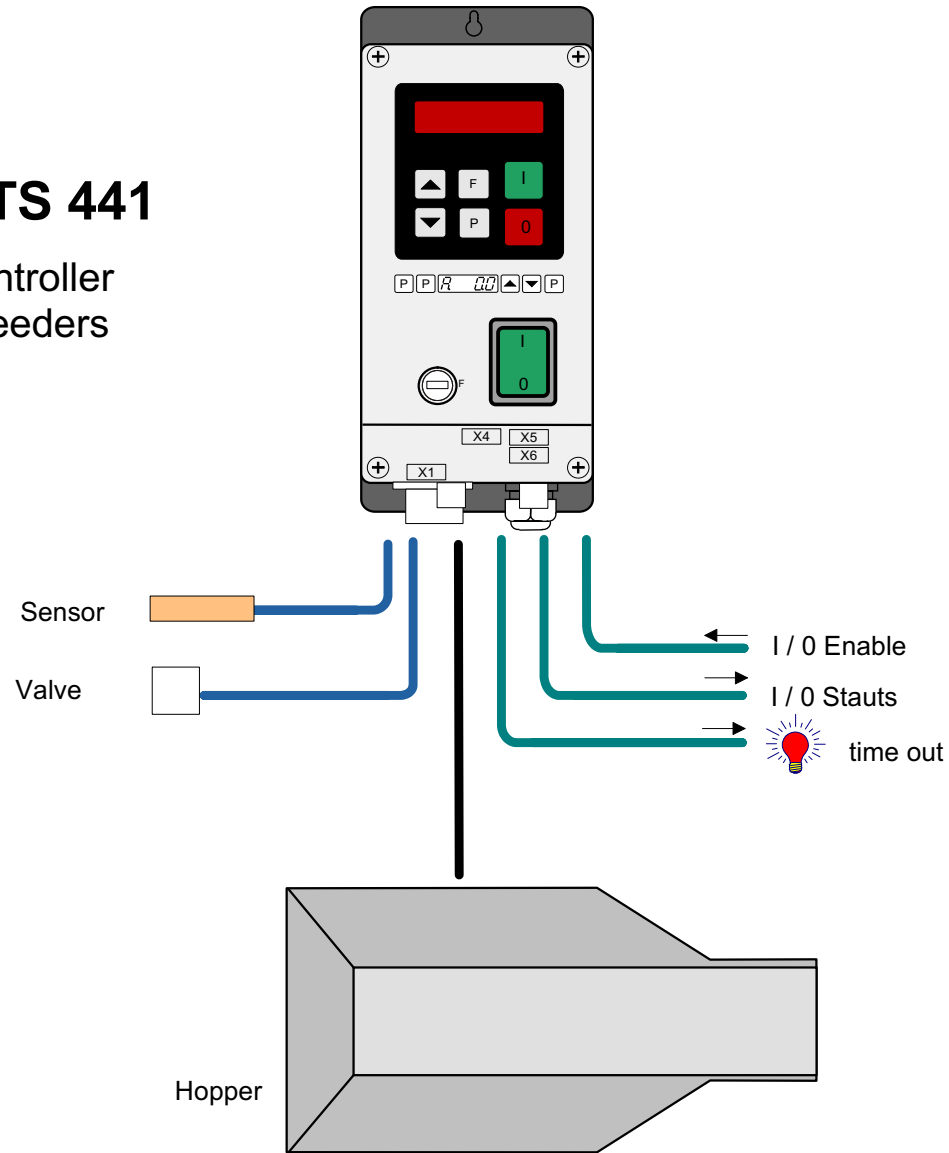
REOVIB MTS 441

1-Channel controller
for vibratory feeders



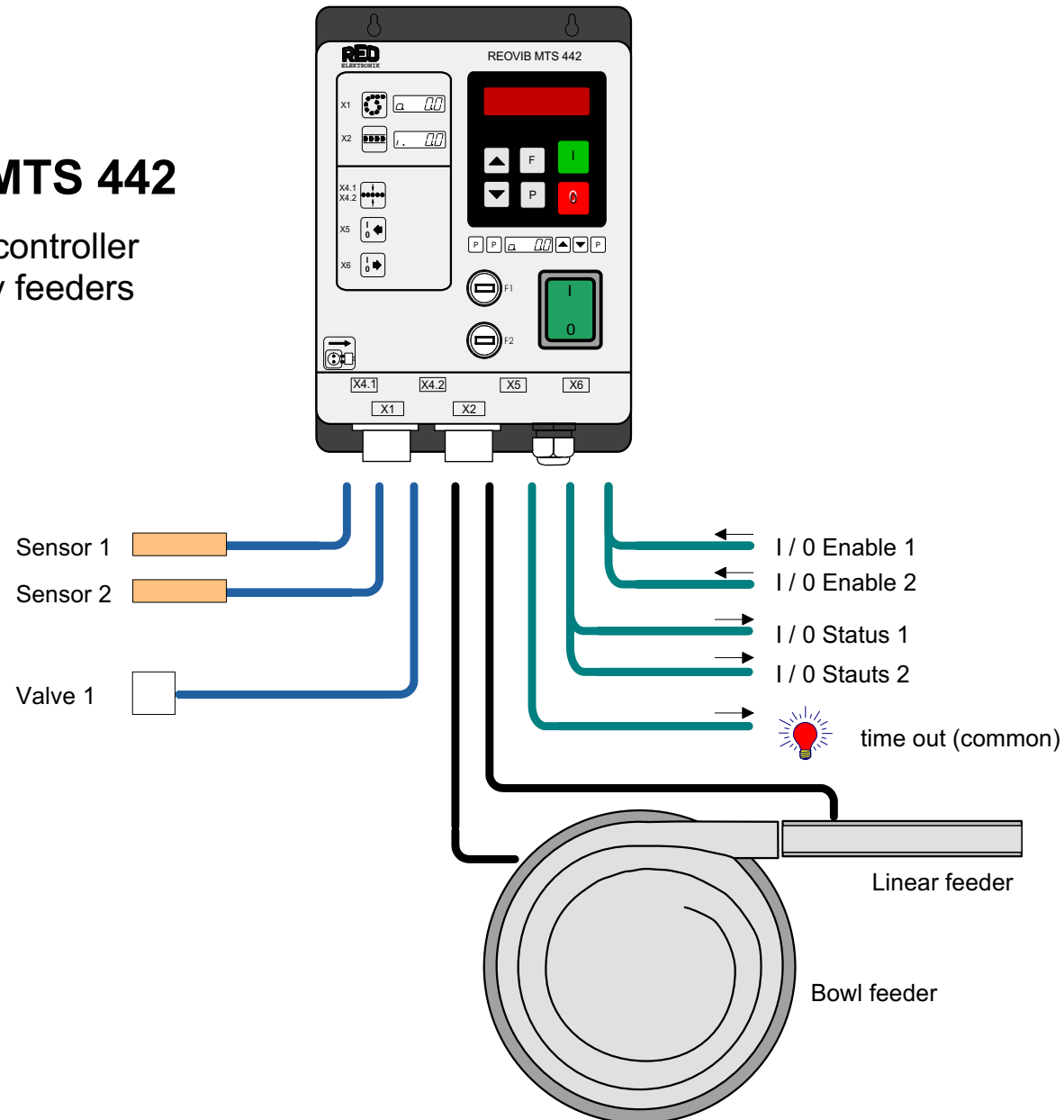
REOVIB MTS 441

1-Channel controller
for vibratory feeders



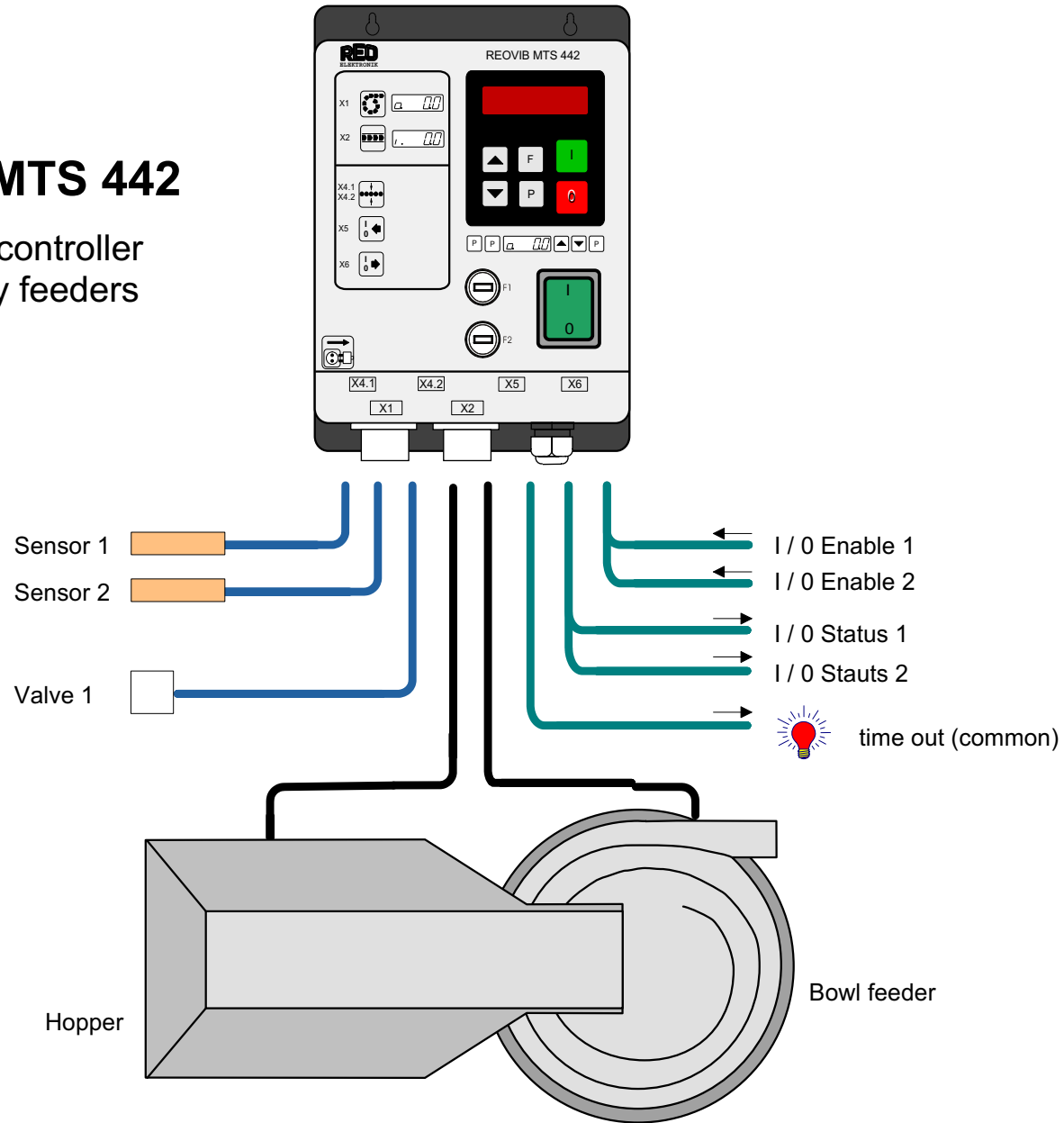
REOVIB MTS 442

2-Channel controller
for vibratory feeders



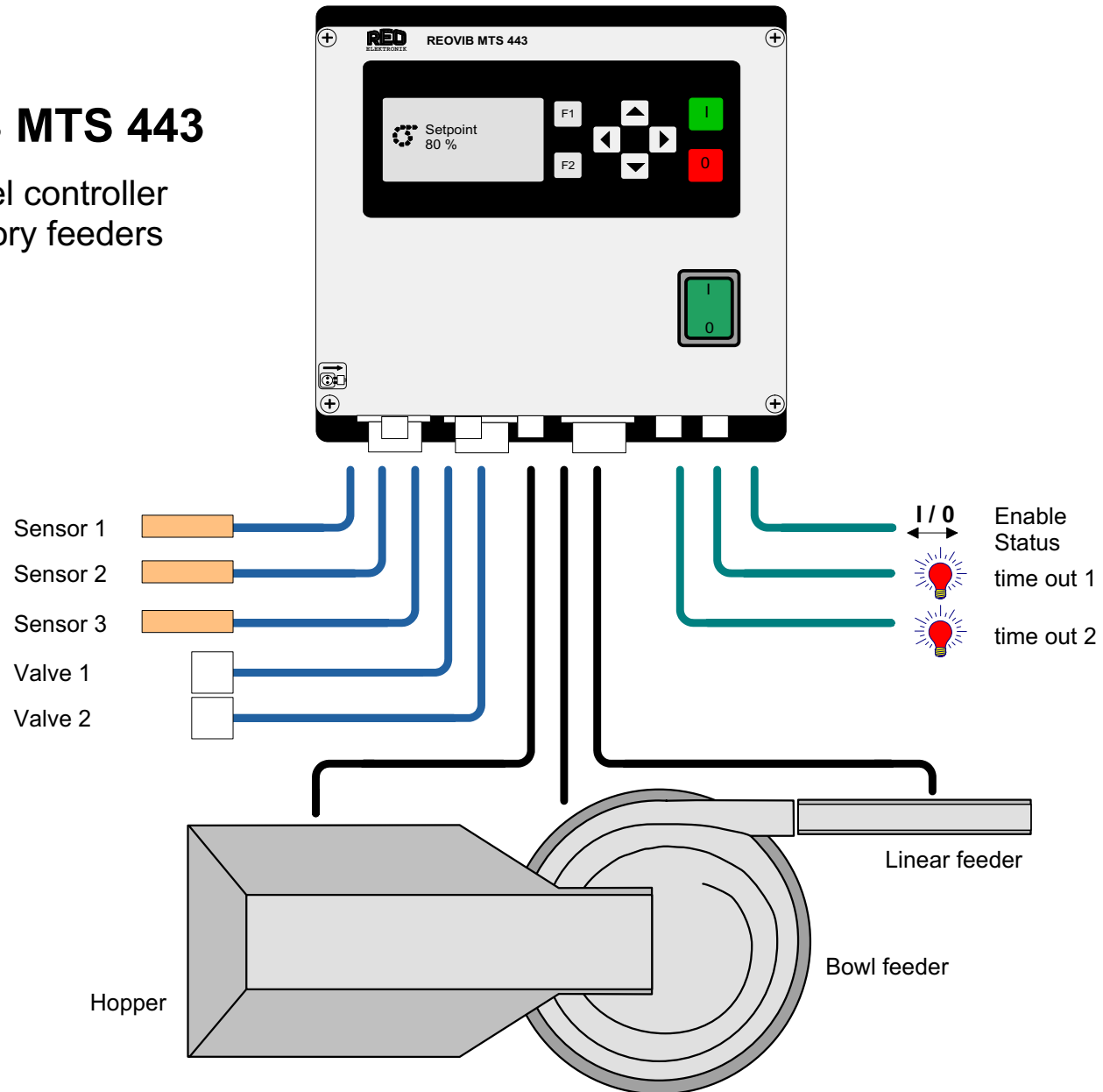
REOVIB MTS 442

2-Channel controller
for vibratory feeders



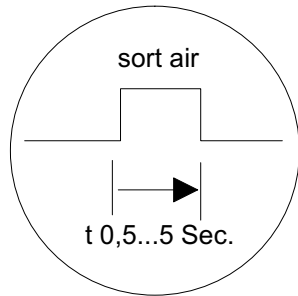
REOVIB MTS 443

3-Channel controller
for vibratory feeders



REOVIB MTS 443

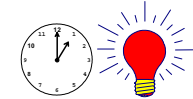
Easy holdup distance, cut valve in the Bowlfeeder



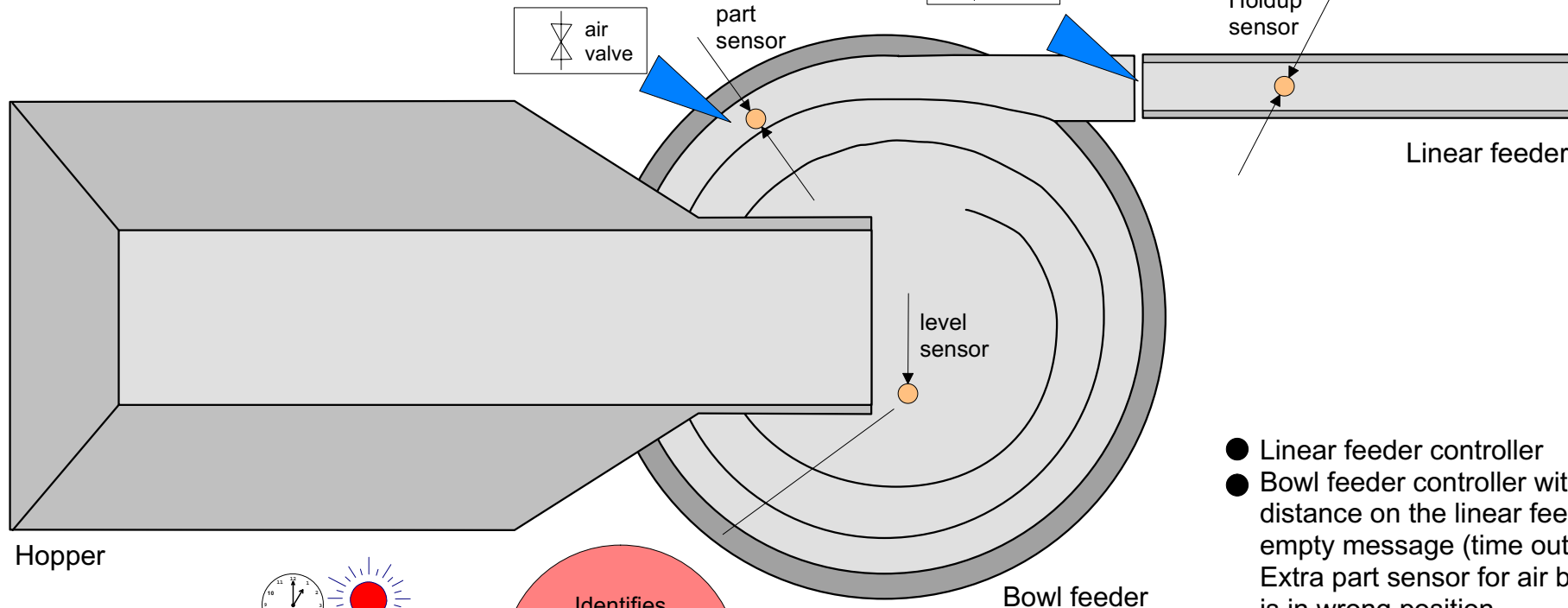
Identifies wrong parts and initiates an air blast

Air valve, switches on with the bowl feeder and switches off with a delay time after the bowl feeder has stopped

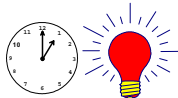
Identifies the store-parts on the linear feeder and stops or starts the bowl feeder with a delay time, correspondingly.



Time out message when the holdup sensor does not identify parts after an adjusted time delay has elapsed



Identifies the part level in the bowl feeder and controls the hopper

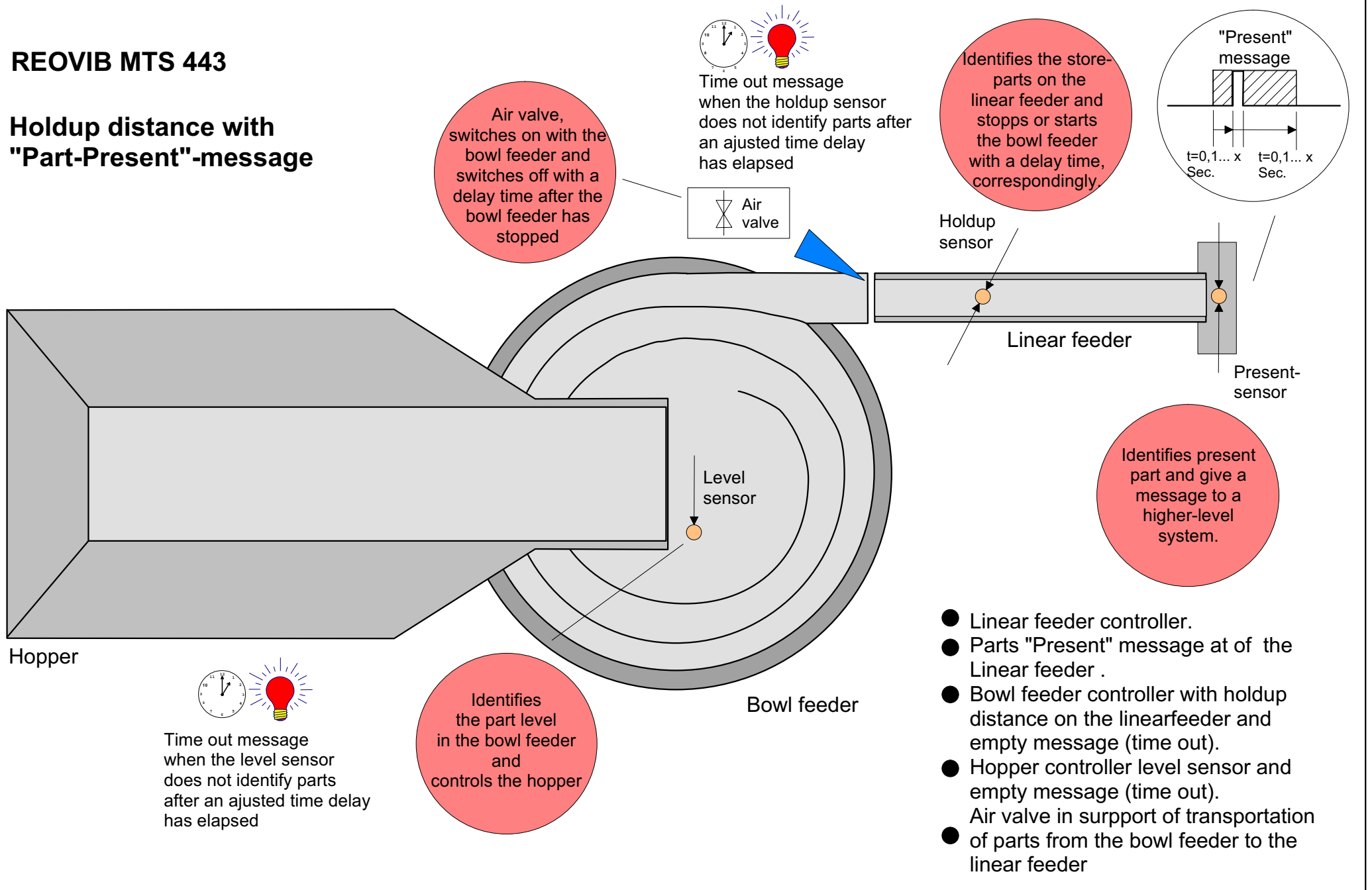


Time out message when the level sensor does not identify parts after an adjusted time delay has elapsed

- Linear feeder controller
- Bowl feeder controller with holdup distance on the linear feeder and empty message (time out).
Extra part sensor for air blast if a part is in wrong position.
- Hopper controller with level sensor and empty message (time out).
- Air valve in support of transportation of parts from the bowl feeder to the linear feeder

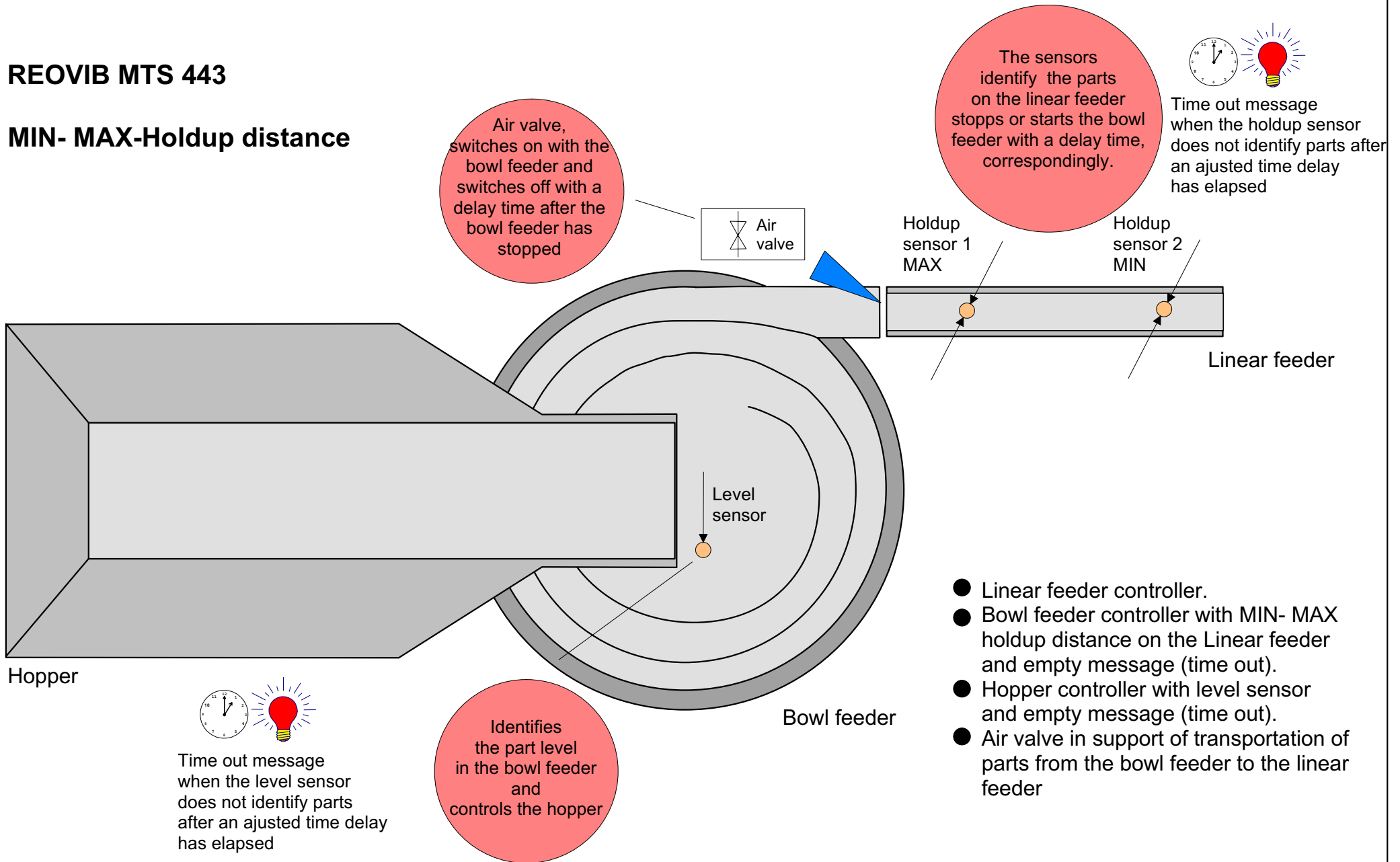
REOVIB MTS 443

Holdup distance with "Part-Present"-message



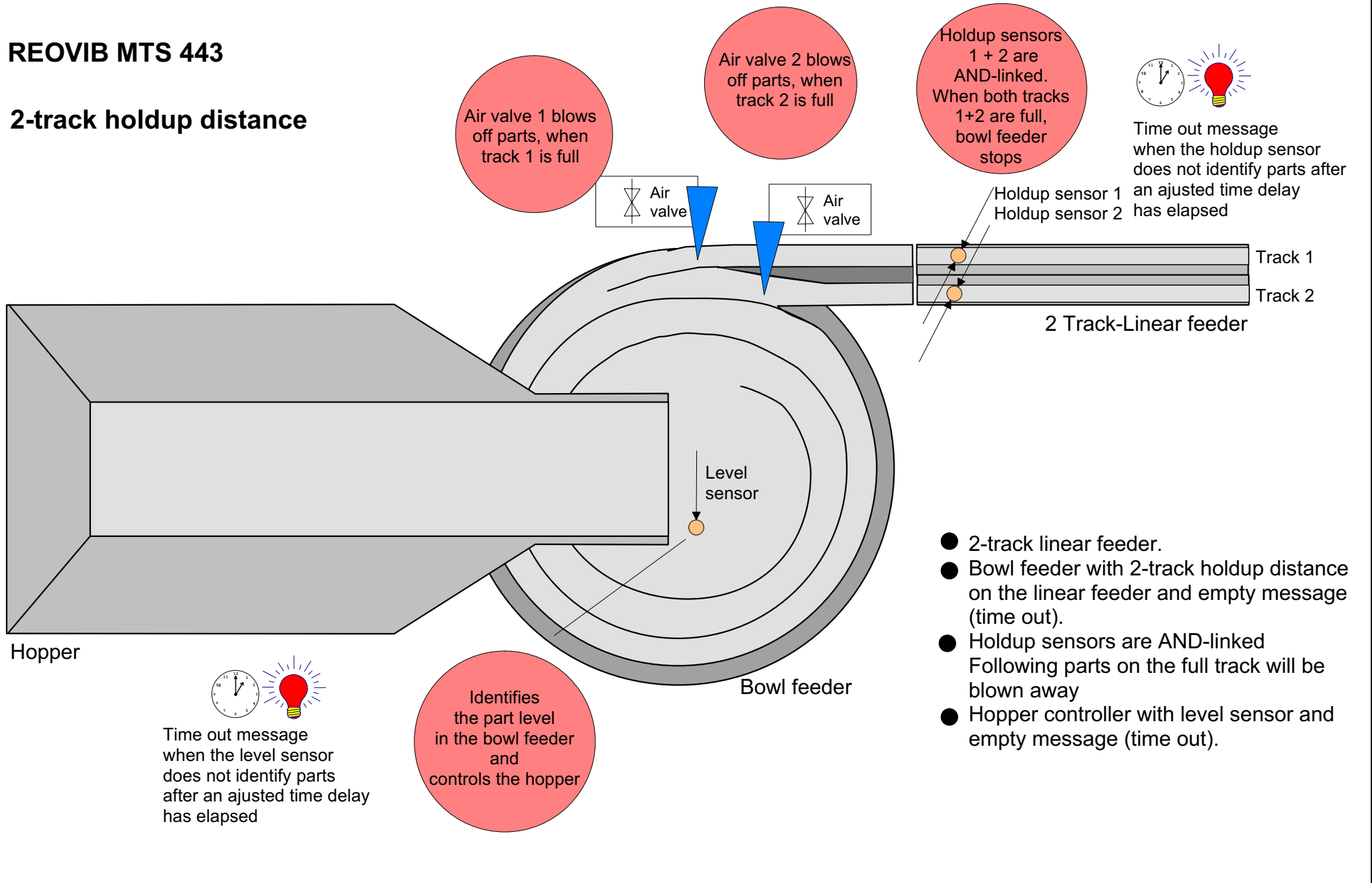
REOVIB MTS 443

MIN- MAX-Holdup distance



REOVIB MTS 443

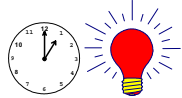
2-track holdup distance



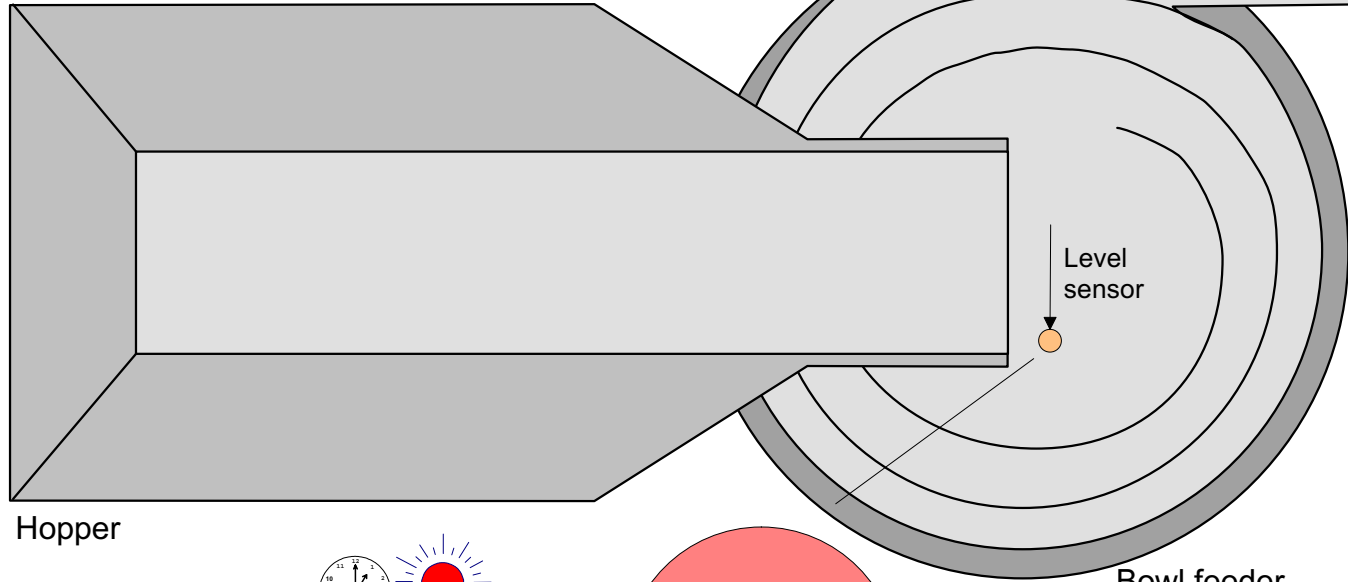
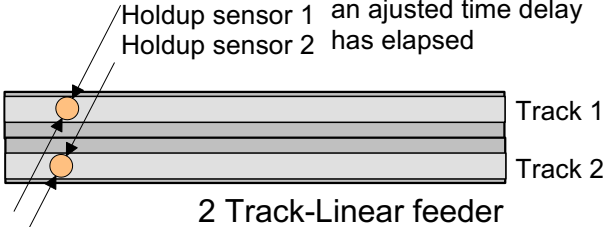
Air valve 1 blows off parts, when track 1 is full

Air valve 2 blows off parts, when track 2 is full

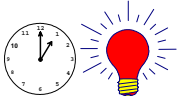
Holdup sensors 1 + 2 are AND-linked. When both tracks 1+2 are full, bowl feeder stops



Time out message when the holdup sensor does not identify parts after an adjusted time delay has elapsed



Identifies the part level in the bowl feeder and controls the hopper



Time out message when the level sensor does not identify parts after an adjusted time delay has elapsed

- 2-track linear feeder.
- Bowl feeder with 2-track holdup distance on the linear feeder and empty message (time out).
- Holdup sensors are AND-linked Following parts on the full track will be blown away
- Hopper controller with level sensor and empty message (time out).